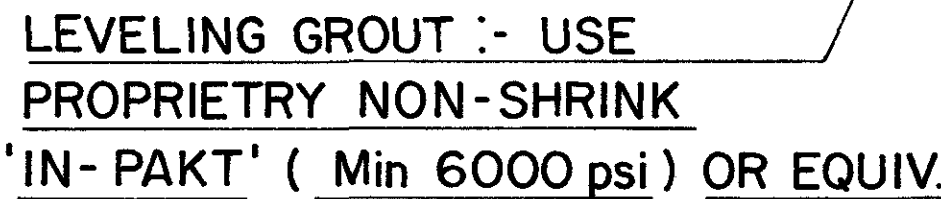


SERIAL No. _____



ADJUST NUTS (3) TO LEVEL COMM.
PRIOR TO GROUTING BASE RING.

'HILTI' 3/4"Ø. 316 S.S. ANCHOR BOLTS (3)
EQUI- SPACED ON 31.0" B.C.D
MIN. EMBEDMENT INTO CONC. 8"

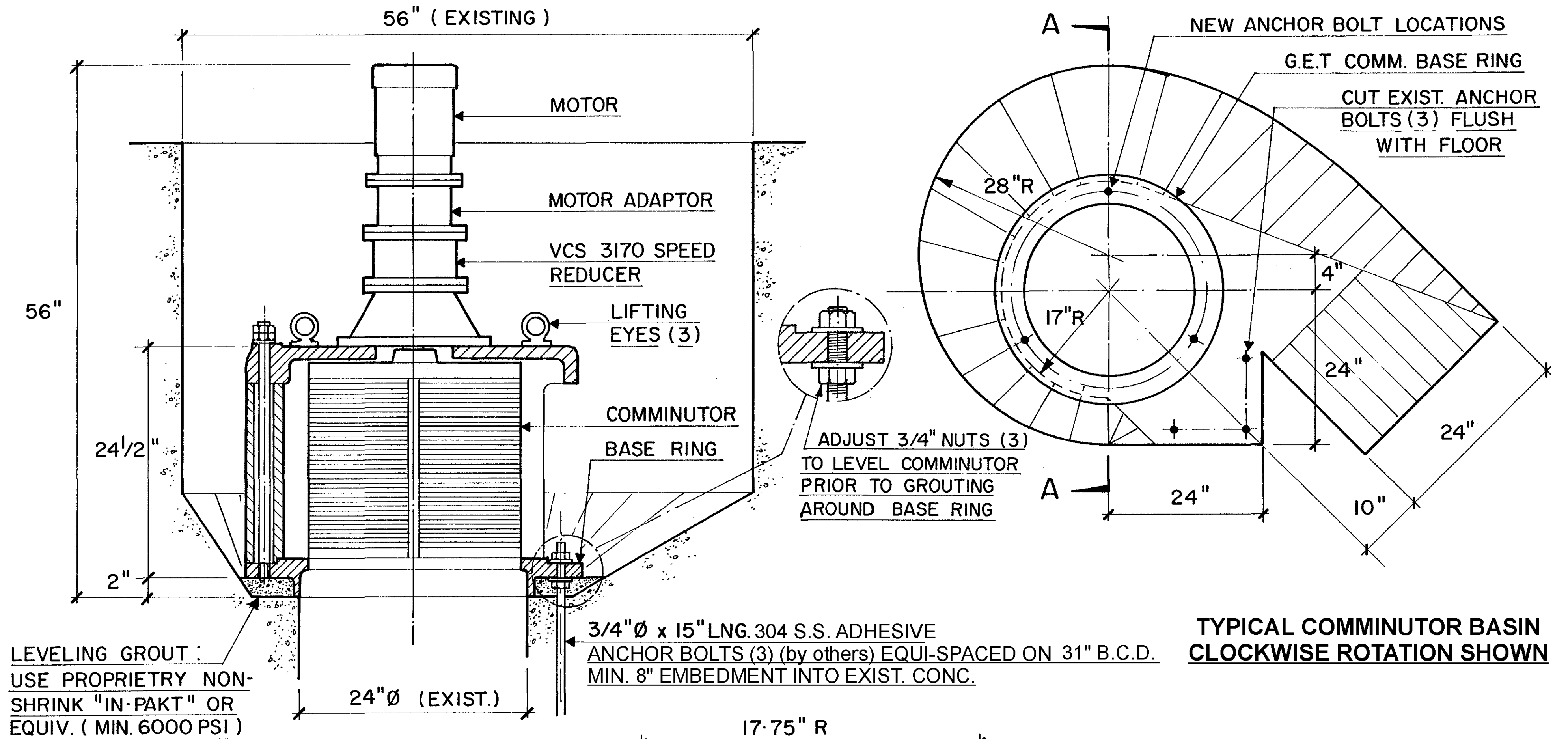
MATERIALS OF CONSTRUCTION & GENERAL ENGINEERING DATA

HOUSING:	GREY IRON	CAPACITY:	10 MGD (US)/37800 m³/day	INLET AREA:	526 sq in	3393 cm sq
DRUM (SCREEN):	DUCTILE IRON (ASTM 536 GRADE 60-45-18)	DRUM SPEED:	30 RPM	OUTLET AREA:	324 sq in	2090 cm sq
SHEAR BARS:	AISI-A2 HIGH ALLOY TOOL STEEL	ROTATION:	CLOCKWISE	DRUM DIAMETER:	22.5 in	572 cm
CUTTING BARS:	AISI-01 TOOL STEEL REVERSIBLE	SLOT WIDTH:	0.470 in / 12 mm	WEIGHT:	1265 lb	574 kg
HARDWARE & FASTENERS:	304 STAINLESS STEEL	NO OF SLOTS:	76			
MOTOR MANUFACTURER:		POWER: _____ / _____ / _____	RPM: 1750	SM-CYCLO REDUCER MODEL:	V6170	
STYLE: TEFC (IP55)	HP: 3	KW: 2.24	FRAME: 182TC	FLANGE: 'C'	RATIO: 59:1	RATING: 11.1 HP

REVISIONS	BY	DATE	APP.
 G.E.T. INDUSTRIES INC. (877) 213-7418 www.grindhog.com			
TOLERANCES			SCALE
+			NTS
DECIMAL			DRAWN BY
+			
FRACTIONAL			
ANGULAR			APPROVED BY
+			WDM
DATE	PROJECT NO.	DRAWING NO. 6 0260	REV.

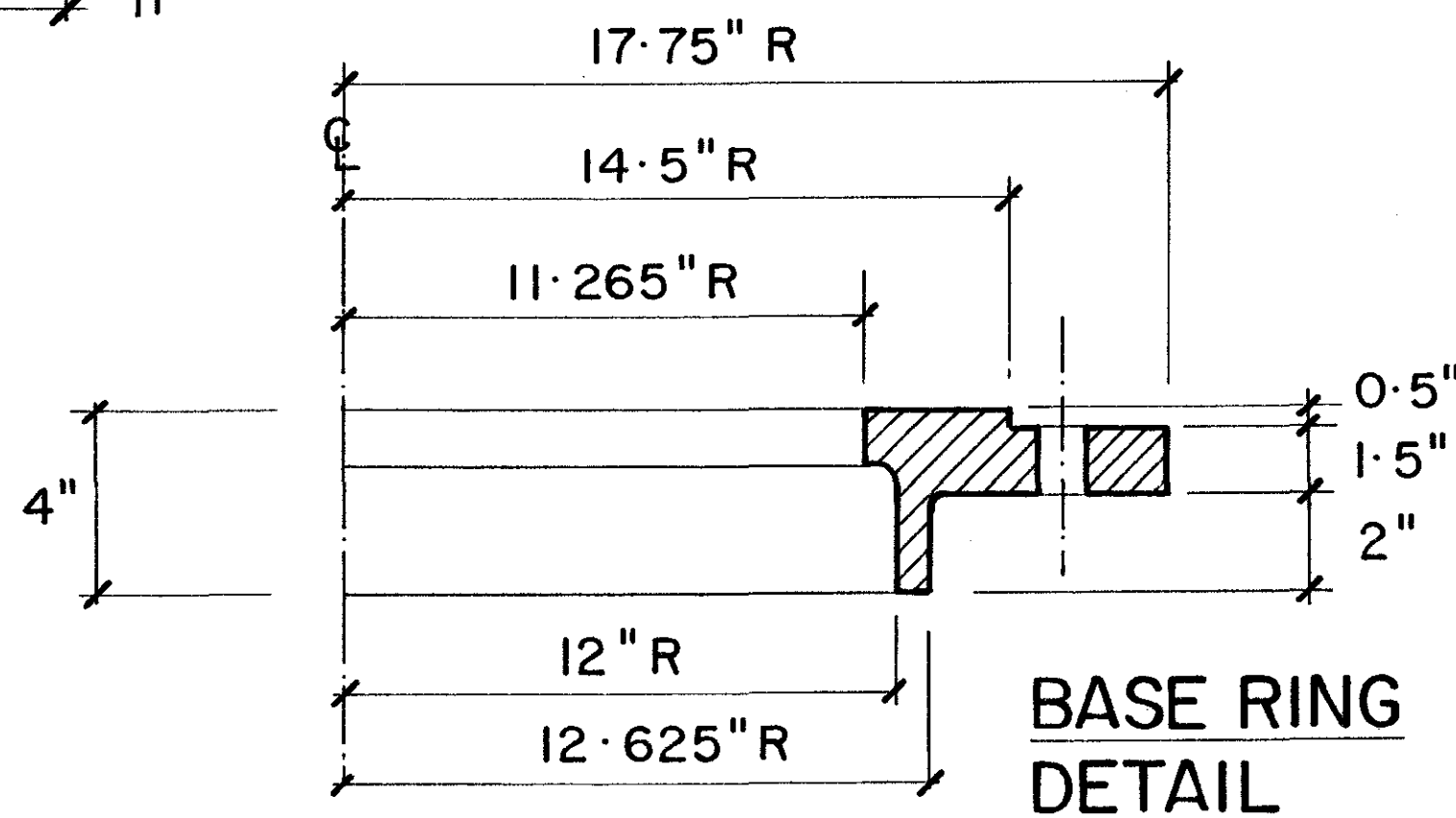
Grind Hog MODEL 24A (CAPACITY: 10 USMGD)

REPLACEMENT OF CHICAGO PUMP MODEL 25M



SECTION A-A

COMMINUTOR WEIGHT:
1265 LB (574 KG)



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		9 0040		



RETROFITTING CHICAGO PUMP COMMINUTORS



All models... All installation arrangements





CHICAGO PUMP COMMINUTOR

Retrofit Questionnaire



- Model of existing unit
- Existing characteristics of power supply
- Drive arrangement - close coupled, support column - elevated drive
- Photos of current installation
- Desired capacity (gpm) of replacement unit
- Dimensional detail of structure.... (i.e. free discharge or controlled discharge)
- Details of existing Control Panel (if any)
- Distance of the high water mark above the basin floor



G.E.T. Industries Inc.

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